



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBT18520-5A
Job Sheet 201167



Part No: RBT18520-5A

Job Qty: 4 pcs

Part Name: Top Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/26/19

Job Tracking No:

Due Date: 11/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18520 Rev Q IPP REV A 18.02.07 NEW ISSUE RQ VERIFIED BY DP/IPP Rev. B 19.02.22 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Conventional Lathe - 1	4 pcs	11/11/19		0.25	0.20	Conventional Lathe - 1		
							Conventional Lathe - 2		
130	QC 2	4 pcs	11/11/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



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Container No: S220714



Part: RBT18520-5A

Job No: 201167

Serial No/Batch: S220714

Revision: Q

Inspector:

Exp Date:

Instructions:

Date: 10/08/19

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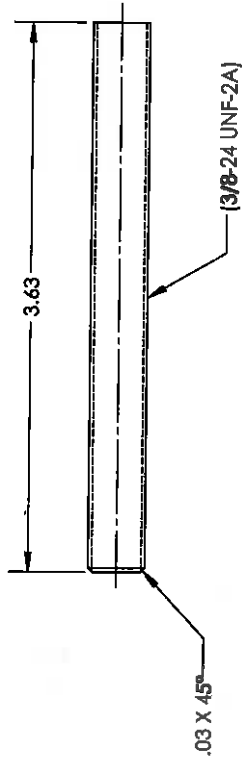
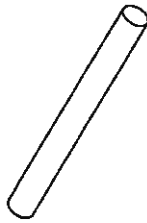
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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	4 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	OCT 16 2019
				QC 21 - SA - 53	
Part Op 120 - Manufacture as per dwg Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: <u>W/KWJ</u> 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
90322A131	All Thread High-Strength Steel Threaded Rod, 3/8"-24 Thread Size, 4" Long	4 Ea (1 ea)	120-Conventional Lathe - 1	S157246 GAC64	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-Conventional Lathe - 1	90322A131	4	8	0	
Part Specifications					
Specifications could not be found.					

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
6A		CORRECTED DIM P7N-5G FROM 1/2-24 UNF.	7/30/2009
10	16-0096	-SA CHD DIMS WAS 3/8-24 UNF IS (3/8-24 UNF-2A), WAS 3.625 IS 3.63.	8/4/2016
Q		McMaster CHANGED	2/19/2019



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SUBJECT TO AMENDMENT
NOTICE
WORK ORDER
201167M5
190926

DART
AEROSPACE

TITLE
M/R DAMPER LOAD TEST DEVICE

DWG NO. RBT18520-5A

MATL: STEEL
FINISH: SEE -5 WELDMENT
SPEC: SEE -5 WELDMENT
DRAWN BY: COLE
CHECKED: MACKOVJAK
DATE APPR: ANDERSON
DATE APPR: LINDSAY
APPROVED: [Signature]
SCALE: N/A
DATE: 8/17/2000
SHEET 5 OF 17

ALL THREAD

(5A)

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Route update only																													
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐																													
Date :		Sequence #:		QTY Affected :		MRB (QS042)																													
Description Work Order Deviation				Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Completed By Lead hand / Supervisor QC / QA Coordinator																																			